



SEAL TECH TECHNICAL REPORT V500-75 BLACK ASTM SPEC FKM (VITON®) COMPOUND

GENERAL PROPERTIES

VITON® is DuPont-Dow Elastomer's trade name for Fluorocarbon Elastomers (FKM). These compounds offer the best resistance to a combination of chemicals, weather, and compression set over a temperature range of -20F to +400F. SEAL TECH's V500-75 meets all popular ASTM D2000/SAE J200 Specifications.

		SEAL TECH V500-75	
ASTM		ASTM D2000	LABORATORY
<u>Designation</u>	<u>ORIGINAL PROPERTIES</u>	<u>SPECIFICATION</u>	<u>PROPERTY</u>
Z1	Durometer, Shore A	75 +/- 5	76
	Tensile, psi (MPa), Minimum	1450 (10)	1773 (12)
	Elongation, % Minimum	150	220
	Specific Gravity	-	1.85
A1-10	<u>HEAT AGE, 70 HRS @ 250 C</u>		
	Durometer Change, Points	+10	+2
	Tensile Strength Change, % Maximum	-25	+5
	Elongation Change, % Maximum	-25	-8
B38	<u>COMPRESSION SET, 22 HRS @ 200 C</u>		
	Original Deflection, % Maximum	15	10.8
C12	<u>RESISTANCE TO OZONE</u>		
	ASTM D1171, Method B	No Cracks	Pass
C20	<u>RESISTANCE TO OUTDOOR AGING</u>		
	ASTM D1171	No Cracks	Pass
EF31	<u>FUEL AGE, 70 HRS @23C in Reference Fuel C</u>		
	Durometer Change, Points	+/-5	-1
	Tensile Change, % Maximum	-25	-14
	Elongation Change, % Maximum	-20	-12
	Volume Change, %	0/+10	+3
EO88	<u>FLUID RESISTANCE, 70 HRS @200C in Stauffer 7700/SAE Fluid No. 2</u>		
	Durometer Change, Points	-15/+5	-6
	Tensile Change, % Maximum	-40	-21
	Elongation Change, % Maximum	-20	-14
	Volume Change, % Maximum	+25	+8
Z2	<u>LOW TEMPERATURE RETRACTION</u>		
	TR10, Degrees C	-	-16.8

SPECIFICATIONS MET

ASTM D2000-01 Grade M6HK810 A1-10 B38 C12 C20 EF31 EO88 Z1=75+/-5 Durometer
Z2=Low Temperature TR10=-16.8C

MANUFACTURER'S CROSS REFERENCE

V500-75 is designed to meet or exceed the properties of these popular FKM/Viton Compounds:
V700-75, V747-75, 19357, V14-75, 9009-75, F13664, 514AD and 9500-75